droxide solution. It **was** recrystallized from acetonitryl-acetone (1:2), m.p. 223°,  $[\alpha]^{24}D -180^{\circ}$  (c 0.5, 1:1 pyridine-ethanol).

Anal. Calcd. for C<sub>18</sub>H<sub>20</sub>O<sub>8</sub>N<sub>4</sub>: C, 63.51; H, 5.92; O, 14.11; N, 16.49. Found: C, 63.55; H, 5.88; 0, 14.31; N, 16.71.

**Di-0-acetyldehydro-L-rhamnosazone was** obtained by acetylation of the former compound by a mixture of pyridine-acetic anhydride at 20'. It **was** recrystallized from ethanol, m.p. 180-181".

*Anal.* Calcd. for C<sub>22</sub>H<sub>24</sub>O<sub>b</sub>N<sub>4</sub>: C, 62.25; H, 5.70; N, 13.20. Found: C, 62.64; H, 5.74; N, 13.29.

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# **Addition of Acetaldehyde to Fluoroethylenes'**

### **EUGENE** R. BISSELL **AND** DOUGLAS B. FIELDS

*Lawrence Radiation Laboratory, C'niversity* of *California, Livermore, California* 

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Free-radical addition of aliphatic aldehydes to fluorinated olefins has been shown to yield ketones derived from addition of an acyl radical to the terminal carbon of the double bond.<sup>2,3</sup> It also has been shown that fluoroaldehydes add to fluoroolefins to give fluorooxetanes rather than carbonyl compound^.^ In the present work it has been shown that under certain circumstances both types of products can be produced simultaneously.

Ultraviolet irradiation in the gas phase of mixtures of acetaldehyde and a fluorinated ethylene resulted in complex mixtures from which the ketone derived from addition of an acetyl radical to the  $CF<sub>2</sub>$  group of the olefin and the oxetane derived from cycloaddition of the aldehyde to the olefin were isolated by vapor-liquid partition chromatography (v.1.p.c.). Four olefins, tetrafluoroethylene, chlorotrifluorocthylene, bromotrifluoroethylene, and **1,l-dichloro-2,2-difluoroethylene,** were studied. The major product in each case, as expected, was the ketone. The physical properties of the three new ketones isolated in this study are listed in Table I. 1,1-Dichloro-2,2-difluorobutanone-3, which has been described previously, $^3$  also is listed because some of the physical properties measured have not been reported. The yield of ketone is affected by reaction conditions (see Experimental) in approximately the way that would be expected assuming a free-radical mechanism as suggested by earlier workers.<sup>2,3,5</sup>

It is worth noting that, although both acetaldehyde and the olefin were present in substantial amount<sup> $\epsilon$ </sup> in the final reaction mixture, increasing the time of irradiation actually decreased the yield. We attribute this to decomposition of the ketone under the influence of ultraviolet light.

The orientation of the addition was established by means of the n.m.r. spectra of the addition products. The data presented in Table I1 clearly excludes 2-halo-**1,1,2-trifluorobutanone-3** as the structure of the ketone from either chlorotrifluoroethylene or bromotrifluoroethylene. The 2-halo structure would require CH chemical shifts more like that of 1,1,2,2-tetrafluorobutanone-3. The  $CF<sub>2</sub>$  shifts would be closer to that of the terminal  $CF<sub>2</sub>$  group in the tetrafluoro compound. The splittings of the CH, CF, and  $CF_2$  groups would all be different from those observed, and the CH-CF and CH-CF, coupling constants would be smaller and greater, respectively, by about a factor of ten. Similar arguments exclude **1,l-difluoro-2,2-dichlorobutanone-3**  as the structure of the ketone from 1,l-dichloro-2,2 difluoroethylene. These results support the conclusion of Muramatsu and Inukai<sup>3</sup> that the acyl radical attacks the CF<sub>2</sub> group.

In addition to the ketone, from tetrafluoroethylene and 1,1-dichloro-2,2-difluoroethylene, a second 1:1 adduct was isolated; and from chlorotrifluoroethylene, two more 1:l adducts were obtained. Oxetane structures were assigned on the basis of infrared and n.m.r. spectra. In each case the infrared spectrum showed total absence of carbonyl absorption. Bands attributable to symmetric and asymmetric deformation of the methyl group were present. The proton n.m.r. spectra showed two resonances in the ratio of 3:l.

Only one oxetane is possible from tetrafluoroethylene, namely 2H-2-methyltetrafluorooxetane. Its  $F^{19}$  n.m.r. spectrum showed two approximately equal resonances both of which exhibited a typical weak-strong-strongweak (AB) pattern (see Table 111). The high-field pattern showed doublet fine structure indicating proximity to a single spin-one-half nucleus (the single proton). The pronounced shift of the other  $CF<sub>2</sub>$  resonance to lower field indicates that that  $CF<sub>2</sub>$  group is adjacent to an oxygen. $4$ 

Two oxetanes are possible from l,l-dichloro-2,2-difluoroethylene. Only one was obtained, and it was assigned the structure  $2H-3,3$ -dichloro-4,4-difluoro-2methyloxetane on the basis of the very low-field position of the  $CF<sub>2</sub>$  resonance.

From chlorotrifluoroethylene four oxetanes (two *cis-trans* pairs) are possible; only two were isolated. The striking similarity in their infrared spectra suggested that they were a *cis-trans* pair. The low-field position of the  $CF_2$  resonance in the n.m.r. spectra of both compounds supported this assignment and indicated that they were isomers of 2H-3-chloro-2-methyltrifluorooxetane. The n.m.r. spectrum of the lower boiling isomer was too complex for complete analysis, but the large CH-CF coupling constant and the apparent lack of coupling between the  $CH<sub>3</sub>$  and CF groups in the higher boiling isomer indicated that the latter was the  $cis$  (with respect to the  $CH<sub>3</sub>$  and Cl groups) isomer. Harris and Coffman4 also assigned the *cis*  configuration to the higher boiling isomer of the four fluorooxetanes for which they isolated *cis* and *trans* isomers.

The mass spectra of the four oxetanes were consistent with the assigned structures. The primary cracking

**<sup>(1)</sup>** This work **was** performed under the auspices of the U. **9.** Atomic Energy Commission.

**<sup>(2)</sup>** J. **11.** LaZerte and R. J. Koshar. *J. Am. Chem. Soc.. 77,* **910 (1955).** 

**<sup>(3)</sup>** H. Muramatsu and K. Inukai, *J. Org. Chem., 27,* **1572 (1962).** 

<sup>(4)</sup> **.J.** F. Harris and D. D. Coffman. *J. Am. Chem. Soc.,* **84, 1553 (1962).**  *(5)* **1\1.** S. Kharasch, **W** H. Lrry, and B. **M.** Kuderna, *J. Org. Chem.,* **14, 248 (1949).** 

 $(6)$  Each was in the order of  $20-30\%$ .





<sup>a</sup> For the reaction conditions reported in the Experimental section, based on olefin consumed. <sup>b</sup> A and B are the constants for the vapor pressure equation log  $P_{(mm Hg)} = A - B/T$  (°K.) in the range 300 to 800 mm. The vapor rived therefrom were obtained as previously described: E. R. Bissell, J. Org. Chem., 26, 5100 (1961). Trouton ratio. 4 17.2% with a 2:1 ratio of acetaldehyde to olefin.  $e$  trans.  $f$  cis.

# TABLE II

NUCLEAR MAGNETIC RESONANCE SPECTRA OF FLUORINATED METHYL ETHYL KETONES<sup>®</sup>



<sup>*a*</sup> Chemical shifts are given in p.p.m., coupling constants in c.p.s. measured at 40 Mc. Proton shifts are with respect to external water; and  $F^{19}$  shifts are with respect to external hexafluoroacetone. The symbols f weak four-line spectrum typical of a CA<sub>2</sub> grouping where the two A nuclei are chemically nonequivalent; C, complex and/or not comwhere the two A much are chemically nonequivalent; C, complex and/or not completely resolved. The authors are indebted to James A. Happe for measurement of the n.m.r. spectra.  $\delta$  For the CF<sub>2</sub> adjacent to the carbonyl g

 $T_{\text{max}}$  TIT



<sup>a</sup> See Table II for explanation of symbols. <sup>b</sup> trans. <sup>c</sup> cis. <sup>d</sup> For the CF<sub>2</sub> group adjacent to the oxygen. <sup>e</sup> Average shift measured to the center of the AB spectrum. <sup>f</sup> For the CF<sub>2</sub> group adjacent to the carbon

 $\sim$ 

TABLE IV

YIELD AND CONVERSION OF HALOBUTANONE-3 AND HALOOXETANE FROM CHLOROTRIFLUOROETHYLENE UNDER VARIOUS CONDITIONS



<sup>a</sup> Mole ratio of acetaldehyde to chlorotrifluoroethylene. <sup>b</sup> Initial total pressure in atmospheres. <sup>c</sup> Time in minutes for pressure to fall to approximately one-half its initial value. The reaction was terminated at about this point except in expt. 2, which was run for and to approximately one-han its initial value. The reaction was committeed at above one point step in experiment was the ratio of *cis* to trans was 0.9 to 1.0 except in expt. 395 min. <sup>d</sup> Based on chlorotrifluoroethylene 2 and 3 where it was about 1.6.

mode was cleavage to acetaldehyde and the olefin from which the oxetane was synthesized.

#### Experimental?

Materials.-Tetrafluoroethylene was prepared by the thermal depolymerization of polytetrafluoroethylene at 550-600° and about  $10^{-6}$  atm. Acetaldehyde, chlorotrifluoroethylene, bromotrifluoroethylene, and 1,1-dichloro-2,2-difluoroethylene were commercial products wed without further purification.

Reactions of Acetaldehyde with Fluoroolefins.-The reactor consisted of a 5-1. flask into which was inserted through a standard taper joint a water-cooled quartz well. A 100-w., highpressure, mercury-vapor lamps was suspended in the well at the center of the flask. Gaseous reactants were introduced through a vacuum inanifold having a total volume of about 60 ml. and attached to a side arm on the reactor. Preseures were measured by means of a Wallace and Tiernan Type FA 145 precision dial manometer.<sup>9</sup> One of the reactants was introduced from a supply cylinder until the desired pressure was obtained. The serond component of the reaction mixture was then introduced from a second supply cylinder until the desired total pressure was rearhed. The mixture waa irradiated until the pressure had fallen to approximately half its initial value. This did not represent complete consumption of either component, but the yields of both ketone and oxetane actually decreased if the irradiation time was extended much further. Sizable quantities of high boiling telomeric materials accumulated in the bottom of the reactor. They were generally allowed to accumulate until a series of reactions was started with a different olefin at which time the reactor was disassembled for cleaning. The volatile portion of the reaction mixture was pumped from the reactor through an acetone-solid carbon dioxide-cooled trap and a liquid nitrogencooled trap in series. The contents of the two traps were measured either by weight or by PVT measurements, analyzed by v.l.p.c., and the major components isolated by preparative scale chromatography. Yields and conversions for several typical sets of reaction conditions for chlorotrifluoroethylene are given in Table IV. Yields and conversions for the other olefins under the same conditions as expt. 1 are given in Table I.

Chromatography.--Analyses employed a  $0.25$  in.  $\times$  3 m. stainless steel column packed with 35 g. of di-n-decyl phthalate  $(20 \text{ wt. } \%)$  on 42-60-mesh GC-22 Firebrick. Each purified component was checked for purity on this column and also on similar columns in which the partitioning liquid was Zonyl E-9110 or **nonylphenoxy(po1yethoxy)ethanol.** For isolation of samples for measurement of physical properties and spectra, the crude materials from the acetone-solid carbon dioxide-cooled trap

**(9) Wallace and Tiernan, In?., 25 Main St., Belleville 9, N. J.** 

**(10) E. I. du Pant de Nemours and Co., Inc., Organic Chemicals Department, Dyes and Chemicals Division, Wilmington 98, Del.** 

were chromatographed in 0.5- to 2-ml. portions on  $\frac{3}{4}$ ,  $\frac{1}{2}$ , or  $3/\text{s}$ -in. columns packed with the same materials as used tor the analytical columns. The individually collected components were rechromatographed **as** often as neceseary to remove all impurities. Since the larger diameter columns are much less efficient than the smaller diameter ones, they were used only for the initial separations. Purification was continued for each compound reported in Table I until all three analytical columns showed less than 0.1 *yo* total impurities.

**1,1,2,2-Tetrafluorobutanone-3.-Major** infrared absorption bands were at  $3.32$  (vw, CH stretch),  $5.70$  (s, C=O stretch),  $7.01$ (w, CH3 asym. def.), 7.18 (m), 7.30 (m, CH3 sym. def.), 8.00 (s, C=O), 8.80 (vs, CF), 9.47 (9, CF), 9.91 **(w),** 10.70 (w), and 12.10 (s)  $\mu$ . The 2,4-dinitrophenylhydrazone melted at 108.2-109.2'.

Anal. Calcd. for  $C_{10}H_8F_4N_4O_4$ : C, 37.05; H, 2.49; N, 17.28. Found: C,37.11; H,2.30; **N,** 17.98.

**l-Chloro-1,2,2-trifluorobutanone-3.-Major** infrared absorption bands were located at 3.35 (vw, CH stretch), 5.70 (s, C= $\overline{O}$ stretch),  $7.03$  (m,  $\text{CH}_3$  asym. def.),  $7.30$  (m,  $\text{CH}_3$  sym. def.),  $8.10$ **(8,** C=O), 8.80 (s, CF), 9.04 (s, CF), 9.24 **(8,** CF), 9.46 (s, CF), 9.95 **(w),** 10.70 (w), 11.81 (s), 12.24 (s), and 12.68 (s) *p.*  The **2,4-dinitrophenylhydrazone** melted at 102.9-103.5°.

Anal. Calcd. for  $C_{10}H_sClF_3N_4O_4$ : C, 35.26; H, 2.37; N, 16.45. Found: C,35.05; H, 2.22; *S,* 16.96.

**l-Bromo-1,2,2-trifluorobutanone-3.-The** crude reaction mixture from the addition of acetaldehyde to bromotrifluoroethylene waa distilled at atmospheric pressure until the temperature at the head of a small Vigreux column reached about  $30^\circ$ . The residue was then chromatographed as described before to obtain the ketone. Major infrared absorption bands were at 3.40 (vw, CH stretch), 5.72 (s, C=O stretch), 7.06 (w, CH<sub>3</sub> asym. def.), 7.38 (m, CH<sub>3</sub> sym. def.), 8.14 (m, C=O), 8.85 (s, CF), 9.15 (vs, CF), 9.20 (vs, CF), 9.51 (m, CF), 9.97 (w), 10.75 (vw), 12.30 (w), 12.85 (vw), and 13.60 (m)  $\mu$ . The 2,4-dinitrophenylhydra-zone melted at 104.8-105.4°.

Anal. Calcd. for  $C_{10}H_8BrF_8N_4O_4$ : C, 31.19; H, 2.09; N, 14.65. Found: C, 30.95; H, 1.97; N, 15.10.

1,1-Dichloro-2,2-difluorobutanone-3.-Major infrared bands were at 3.37 (vw, CH stretch), 5.73 **(s,** C=O stretch), 7.08 (w, CH<sub>3</sub> asym. def.),  $7.37$  (m, CH<sub>3</sub> sym. def.),  $8.03$  (w, C=0),  $8.21$ **(8,** CF), 9.10 **(8,** CF), 9.51 (m, CF), 9.99 (m), 12.15 (s), 12.95 (m), and 13.35 (w)  $\mu$ . The 2,4-dinitrophenylhydrazone melted at 126.0-126.8'.

Anal. Calcd. for  $C_{10}H_8Cl_2F_2N_4O_4$ : C, 33.63; H, 2.26; N, 15.69. Found: C,33.41; H, 2.08; N, 16.01.

2H-2-Methyltetrafluorooxetane.-Major infrared absorption bands were at  $3.40$  (vw, CH stretch),  $6.90$  (w, CH<sub>3</sub> asym. def.), 7.13 (w, CH<sub>3</sub> sym. def.), 7.50 (vw), 7.75 (m), 8.10 (m), 8.47 (s, CF), 8.90 (w), 9.50 (sh), 9.60 (m), 9.68 (m), 10.38 (s), and 11.65  $(w)$   $\mu$ .

 $cis$ -2H-3-Chloro-3,4,4-trifluoro-2-methyloxetane.--Major infrared absorption bands were at 3.40 (vw, CH stretch), 6.93 (vw, CH3 asym. def.), 7.30 (m, CH3 sym. def.), 7.65 (m), 7.83 (s), 8.35 (sh), 8.58 (s, CF), 8.95 (m, CF), 9.40 (s), 10.35 (m), 10.70 (m), 11.53 (w), 14.00 (vw), and about 14.8 (vw)  $\mu$ .

Anal. Calcd. for  $C_4H_4ClF_3O$ : C, 29.93; H, 2.51. Found: C, 29.93; H, 2.74.

 $trans-2H-3-Chloro-3,4,4-trifluoro-2-methyloxetane.$ Major infrared absorption bands were at 3.35 (w, CH stretch), 6.95 **(w,**  CH3 asym. def.), 7.30 (m, CH3 sym. def.), 7.65 (m), 7.80 (s), 8.40 (s, CF), 8.60 (sh) (CF), 8.90 (m, CF), 9.40 (s), 9.60 (s), 10.20 (s), 10.72 (m), 11.60 (w), 13.50 (w), and about 15 (w)  $\mu$ .

**<sup>(7)</sup> Melting and boiling points are corrected. Infrared absorption spectra were obtained in the vapor state on a Perkin-Elmer Model 137 Infracord**  spectrometer; wave lengths are in microns  $(\mu)$ . 2,4-Dinitrophenylhy**draaones were prepared by the method of R. L. Shriner and R. C. Fuson ["The Systematic Identification of Organic Compounds," John Wiley and**  Sons, Inc., New York, N. Y., 1948, p. 171] and were recrystallized to con**stant melting point from 95% ethanol; their analysis was performed by Robert Lim and Elinor R. Smathers. The elemental analyses of the oxetanes were performed by** J. W. **Fraeer and** R. **Crawford [Mikrochim. Acta,**  *8,* **561 (1963)** I.

*<sup>(8)</sup>* **Engelhard Hanovia, Inc., 100 Chestnut St., Newark 5, N.** J., **type SOL 1608A-36 operated** from **a Hanovia #7654-1 reactive transformer.** 

**2H-3,3-Dichloro-4,4-difluoro-2-methyloxetane.-The** molecular weight **was** determined chromatographically by means of a gas density balance,<sup>11</sup> using nitrogen and chlorodifluoromethane as carrier gases and **l,l-dichloro-2,2-difluorobutanone-3** as an internal reference, as  $185 \pm 10$  (calcd. 177). Major infrared absorption bands were at **3.40** (vw, CH stretch), **6.95** (vw, CH3 asym. def.), **7.35** (m, CH3 sym. def.), **7.87** (vs), **8.45** (s, CF), **8.72** (s, CF), **9.15 (8,** CF), **9.60** (s), **9.83** (s), **11.40 (s),**  and about 14  $(vw)$   $\mu$ .

*Anal.* Calcd. for C<sub>4</sub>H<sub>4</sub>Cl<sub>2</sub>F<sub>2</sub>O: C, 27.15; H, 2.28. Found: C, **27.27;** H, **2.46.** 

(11) A. Liberti, L. Conti. and V. Crescenzi, *Nature,* **178,** 1067 (1956)

### Some Isomers of **Chloroiodotrifluoroethane]**

# EUGENE R. **BISSELL**

*Lawrence Radiation Laboratory, C'niversity of California, Livermore, California* 

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The synthesis of 1-chloro-2-iodo-1, 1, 2-trifluoroethane (I) by the addition of iodine monochloride to trifluoroethylene was first reported in 1956 by Park, Seffl, and Lacher.<sup>2</sup> The reaction was considered to be unidirectional, producing only I. Haszeldine and Steele<sup>3</sup> have offered some spectroscopic evidence that the concentration in the product of the isomer produced by reverse addition, 2-chloro-1-iodo-1, 1, 2-trifluoroethane (II) could not be more than *5%.* However, in view of the recent discovery<sup>4,5</sup> that, contrary to earlier reports, both of the possible isomers from the addition of iodine monochloride to chlorotrifluoroethylene are in fact formed and, since several other addition reactions to trifluoroethylene have been shown to be bidirectional.<sup>3,6</sup> it was of interest to reinvestigate the trifluoroethyleneiodine monochloride system using more modern analytical techniques.

**2-Chloro-l-iodo-l,lJ2-trifuoroethane** (11) has been prepared by addition of hydrogen iodide to chlorotri $fluoroethylene.<sup>3,7</sup>$  Its ultraviolet absorption maximum was reported, but no experimental details were given for the synthesis, and the yield<sup>3</sup> was not stated. We were able to obtain only about  $11\%$  yields by this method. The remaining isomers of chloroiodotrifluoroethane have not been reported.

The present paper reports the results of a study of the addition of iodine monochloride to trifluoroethylene in both the presence and absence of a liquid phase and the results of a study of the effect of ultraviolet light and various metal chloride catalysts on the reaction and reaction products. One of these catalysts has lead to the synthesis of a third chloroiodotrifluoroethane isomer, **l-chloro-1-iodo-2,2,2-trifluoroethane** (111).

The progress of the addition reactions was followed by observing changes in total pressure as a function of time, and the final product distribution was determined

by means of vapor liquid phase chromatography (v.1.p.c.). Table I presents the results of a number of typical experiments in which a liquid phase was present. V.1.p.c. showed that along with the primary addition product (I) there was formed a small amount of a second material, which was shown by ultraviolet infrared, and n.m.r. spectra and by dehydrohalogenation to chlorotrifluoroethylene to be 11. Raising the reaction temperature resulted in a decreased reaction rate but, unlike the effect of similar changes in the chlorotrifluoroethylene-iodine monochloride system.<sup>4</sup> did not materially effect the ratio of isomers produced. The failure of ferric chloride to catalyze the reaction or to alter the isomer ratio was also in marked contrast to its action in the chlorotrifluoroethylene system.<sup>4</sup> Aluminum chloride, on the other hand, did behave similarly in both systems. Stannic chloride appeared to be without effect.

The addition of iodine monochloride to trifluoroethylene was light catalyzed. Although the reaction was only slightly retarded in the dark if a liquid phase was present, it failed to occur at all in the dark if the reactants were completely in the vapor phase. Under these conditions reaction did occur in the light but at a much lower rate than when a liquid phase was present, and much larger amounts of II  $(26-36\%)$  were formed.

In addition to its isolation as a by-product in the direct addition of iodine monochloride to trifluoroethylene, I1 was obtained from I by irradiation with ultraviolet light.<sup>5</sup> An equilibrium mixture containing 26-29% 11 was formed by irradiation of either I or I1 in the gas phase at room temperature.

Modification of the addition reaction by means of aluminum chloride resulted in the formation of two new compounds, III and 1-iodo-1,2,2,2-tetrafluoroethane (IV). Results for two typical small scale experiments are given in Table I (expt. 12 and 13), those for a larger scale experiment in the Experimental section. Compound I11 could be prepared more conveniently by treatment of I with aluminum chloride. Table I1 presents the results of several such experiments. The reaction was strongly exothermic, and yields decreased as the scale of the reaction was increased. However, if the temperature excursion was modified too much the reaction did not occur; for example, when I was added slowly under reflux to solid anhydrous aluminum chloride only  $7-14\%$  yields of III were obtained. The identities of III and IV were established by their ultraviolet, infrared, and n.m.r. spectra, by physical properties, and by their failure to dehydrohalogenate on treatment with bases. IV was identical with the product isolated from the addition of fluorine (from lead tetrafluoride) to **1,1-difluoro-2-iodoethylene.8** 

Reaction Mechanism.-The reaction conditions involving vapor phase and light catalysis are conditions generally associated with free-radical reactions, and the observed product distribution is in agreement with the observation of Haszeldine and Steel<sup>3</sup> that freeradical attack on trifluoroethylene is  $60-80\%$  on the CHF group and  $20-40\%$  on the CF<sub>2</sub> group. The fact that the isomer ratio is radically different when a liquid phase is present suggests a different mechanism under these conditions. That this mechanism is ionic, as originally proposed by Haszeldine and Steel,<sup>3</sup>

(8) E. R. Bissell and D. B. Fields, unpublished results.

<sup>(1)</sup> This work was performed under the auspices of the U. S. Atomic Energy Commission.

<sup>(2)</sup> **J.** D. Park, R. J. Seffl, and J. R. Lacher, *J.* Am. Chem. *Soc..* **78,** 59  $(1956)$ .

<sup>(3)</sup> R. N. Hasseldine and B. R. Steele. *J.* Chem. *Soc..* 2800 (1957). **(4)** M. Hauptschein, **M.** Braid, and A. H. Fainbere, J. Am. *Chem.* Soc.. **88,** 2496 (1961).

*<sup>(2)</sup>* E. R. Bissell and G. C. **Shaw,** *J. Ore.* Chem., **27, 1482** (1962).

<sup>(6)</sup> A. T. Coscia. *ibid.,* **26,** 2995 (1961).

<sup>(7)</sup> R. N. Hasseldine and J. E. Osborne, J. Chem. Soc.. 61 (1956).